

MATERIAL SAFETY DATA SHEET

SODA ASH

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

TRADE NAME: SODA ASH

CHEMICAL CLASS: Sodium carbonate

APPLICATIONS: Oil well drilling fluid additive. Calcium precipitation

EMERGENCY TELEPHONE: 281-561-1600

SUPPLIER: Supplied by a Business Unit of
M-I L.L.C.

P.O. Box 42842, Houston, Texas 77242-2842

See cover sheet for local supplier.

TELEPHONE: 281-561-1509

FAX: 281-561-7240

CONTACT PERSON: Sam Hoskin - Manager, Occupational Health

2. COMPOSITION, INFORMATION ON INGREDIENTS

CAS No.: INGREDIENT NAME: CONTENTS : EPA RQ: TPQ:

Sodium carbonate 497-19-8 100 %

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

CAUTION! MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. Avoid contact with eyes, skin and clothing. Avoid breathing airborne product. Keep container closed. Use with adequate ventilation. Wash thoroughly after handling.

amber white powder. Slippery when wet. A nuisance dust.

ACUTE EFFECTS:

HEALTH HAZARDS, GENERAL:

Particulates may cause mechanical irritation to the eyes, nose, throat and lungs. Particulate inhalation may lead to pulmonary fibrosis, chronic bronchitis, emphysema and bronchial asthma. Dermatitis and asthma may result from short contact periods.

INHALATION: May be irritating to the respiratory tract if inhaled.

INGESTION: May cause gastric distress, nausea and vomiting if ingested.

SKIN: May be irritating to the skin.

EYES: May be irritating to the eyes.

CHRONIC EFFECTS:

CARCINOGENICITY:

IARC: Not listed. OSHA: Not regulated. NTP: Not listed.

ROUTE OF ENTRY:

Inhalation. Skin and/or eye contact.

TARGET ORGANS:

Respiratory system, lungs. Skin. Eyes.

4. FIRST AID MEASURES

GENERAL: Persons seeking medical attention should carry a copy of this MSDS with them.

INHALATION: Move the exposed person to fresh air at once. Perform artificial respiration if breathing has stopped. Get medical attention.

INGESTION: Drink a couple of glasses water or milk. Do not give victim anything to drink if he is unconscious. Get medical attention.

SKIN: Wash skin thoroughly with soap and water. Remove contaminated clothing. Get medical attention if any discomfort continues.

EYES: Promptly wash eyes with lots of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

5. FIRE FIGHTING MEASURES

AUTO IGNITION TEMP. (°F): N/D

FLAMMABILITY LIMIT - LOWER(%): N/D

FLAMMABILITY LIMIT - UPPER(%): N/D

EXTINGUISHING MEDIA:

Carbon dioxide (CO₂). Dry chemicals. Foam. Water spray, fog or mist.

SPECIAL FIRE FIGHTING PROCEDURES:

No specific fire fighting procedure given.

UNUSUAL FIRE & EXPLOSION HAZARDS:

No unusual fire or explosion hazards noted.

HAZARDOUS COMBUSTION PRODUCTS:

Irritating gases/vapors/fumes. Oxides of: Carbon. and Sodium.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:

Wear proper personal protective equipment (see MSDS Section 8).

SPILL CLEAN-UP PROCEDURES:

Carefully sweep up and put in closed containers. Avoid making dust. Do not contaminate drainage or waterways.

Repackage or recycle if possible.

7. HANDLING AND STORAGE

HANDLING PRECAUTIONS:

Avoid handling causing generation of dust. Wear full protective clothing for prolonged exposure and/or high concentrations. Eye wash and emergency shower must be available at the work place. Wash hands often and change clothing when needed. Provide good ventilation. Mechanical ventilation or local exhaust ventilation is required.

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STORAGE PRECAUTIONS:

Store at moderate temperatures in dry, well ventilated area. Keep in original container.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

ACGIH OSHA PEL: TLV: OTHER:

INGREDIENT NAME: CAS No.: TWA: STEL: TWA: STEL: TWA: STEL: UNITS:

Sodium carbonate 497-19-8 5 3 mg/m³

resp.dust

INGREDIENT COMMENTS:

Exposure limits are for Particulates Not Otherwise Classified (PNOC).

PROTECTIVE EQUIPMENT:

ENGINEERING CONTROLS:

Use appropriate engineering controls such as, exhaust ventilation and process enclosure, to reduce air contamination and

keep worker exposure below the applicable limits.

VENTILATION: Supply natural or mechanical ventilation adequate to exhaust airborne product and keep exposures below the applicable limits.

RESPIRATORS: Use at least a NIOSH-approved N95 half-mask disposable or reuseable particulate respirator. In work environments containing oil mist/aerosol use at least a NIOSH-approved P95 half-mask disposable or reuseable particulate respirator.

PROTECTIVE GLOVES:

Use suitable protective gloves if risk of skin contact.

EYE PROTECTION:

Wear dust resistant safety goggles where there is danger of eye contact.

PROTECTIVE CLOTHING:

Wear appropriate clothing to prevent repeated or prolonged skin contact.

HYGIENIC WORK PRACTICES:

Wash promptly with soap and water if skin becomes contaminated. Change work clothing daily if there is any possibility of contamination.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE/PHYSICAL STATE: Powder, dust.

COLOR: White.

ODOR: Odorless or no characteristic odor.

SOLUBILITY DESCRIPTION: Soluble in water.

MELT/FREEZ. POINT (°F, interval): 1564

DENSITY/SPECIFIC GRAVITY (g/ml): 2.509 **TEMPERATURE (°F):** 68

BULK DENSITY: 48 lb/ft³; 769 kg/m³

VAPOR DENSITY (air=1): N/A

VAPOR PRESSURE: N/A **TEMPERATURE (°F):**

pH-VALUE, DILUTED SOLUTION: 11.4 **CONCENTRATION (%M):** 1%

10. STABILITY AND REACTIVITY

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STABILITY: Normally stable.

CONDITIONS TO AVOID:

Reacts with hydrated lime to form sodium hydroxide.

HAZARDOUS POLYMERIZATION:

Will not polymerize.

POLYMERIZATION DESCRIPTION:

Not relevant.

MATERIALS TO AVOID:

Strong acids.

HAZARDOUS DECOMPOSITION PRODUCTS:

No specific hazardous decomposition products noted.

11. TOXICOLOGICAL INFORMATION

Component: Sodium carbonate

TOXICOLOGICAL DATA:

Eye irritation test. 24 hours. Corrosive effects. Eye. Rabbit. 100 mg - Moderate Irritation

Corrosive effects. 24 hours. Skin. Rabbit. 500 mg - Mild Irritation

TOXIC DOSE - LD 50: 4090 mg/kg (oral rat)

TOXIC CONC. - LC 50: 1200 mg/m³/2h (inh-mus)

12. ECOLOGICAL INFORMATION

ACUTE AQUATIC TOXICITY:

This product is approved for use under the U.S. Environmental Protection Agency (EPA) Region IX (California)

General

NPDES Permit which regulates offshore discharges of drilling fluids. Contact M-I's Environmental Affairs Department for more information.

This product passes the mysid shrimp toxicity test required by the U.S. Environmental Protection Agency (EPA)

Region

VI (Gulf of Mexico) NPDES Permit, which regulates offshore discharge of drilling fluids, when tested in a standard drilling fluid. Contact M-I's Environmental Affairs Department for more information.

13. DISPOSAL CONSIDERATIONS

WASTE MANAGEMENT:

This product does not meet the criteria of a hazardous waste if discarded in its purchased form. Under RCRA, it is the responsibility of the user of the product to determine at the time of disposal, whether the product meets RCRA criteria for

hazardous waste. This is because product uses, transformations, mixtures, processes, etc, may render the resulting materials hazardous.

DISPOSAL METHODS:

Recover and reclaim or recycle, if practical. Should this product become a waste, dispose of in a permitted industrial landfill. Ensure that containers are empty by RCRA criteria prior to disposal in a permitted industrial landfill.

14. TRANSPORT INFORMATION

PRODUCT RQ: N/A

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U.S. DOT:

U.S. DOT CLASS: Not regulated.

CANADIAN TRANSPORT:

TDGR CLASS: Not regulated.

SEA TRANSPORT:

IMDG CLASS: Not regulated.

AIR TRANSPORT:

ICAO CLASS: Not regulated.

15. REGULATORY INFORMATION

REGULATORY STATUS OF INGREDIENTS:

CAS No: TSCA: CERCLA: NAME: SARA 302: SARA 313: DSL(CAN):

Sodium carbonate 497-19-8 Yes No No No Yes

US FEDERAL REGULATIONS:

WASTE CLASSIFICATION: Not a hazardous waste by U.S. RCRA criteria. See Section 13.

REGULATORY STATUS: This Product or its components, if a mixture, is subject to following regulations (Not meant to

be all inclusive - selected regulations represented):

SECTION 313: This product does not contain toxic chemical subject to the reporting

requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR Part 372.

SARA 311 Categories:

1: Immediate (Acute) Health Effects.

The components of this product are listed on or are exempt from the following international chemical registries:

TSCA (U.S.)

EINECS (Europe)

DSL (Canada)

STATE REGULATIONS:

STATE REGULATORY STATUS: This product or its components, if a mixture, is subject to following regulations (Not meant to

be all inclusive - selected regulations represented):.

None.

PROPOSITION 65: This product does not contain chemicals considered by the State of California's Safe Drinking Water and Toxic Enforcement Act of 1986 as causing cancer or reproductive toxicity, and for which warnings are now required.

CANADIAN REGULATIONS:

LABELS FOR SUPPLY:

REGULATORY STATUS: This Material Safety Data Sheet has been prepared in compliance with the Controlled Product Regulations.

Canadian WHMIS Classification: D2B - Other Toxic Effects: Toxic Material

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16. OTHER INFORMATION

NPCA HMIS HAZARD INDEX: 1 Slight Hazard

FLAMMABILITY: 1 Slight Hazard

REACTIVITY: 0 Minimal Hazard

NPCA HMIS PERS. PROTECT. INDEX: E - Safety Glasses, Gloves, Dust Respirator

USER NOTES: N/A = Not applicable N/D = Not determined

INFORMATION SOURCES: OSHA Permissible Exposure Limits, 29 CFR 1910, Subpart Z, Section 1910.1000, Air Contaminants.

ACGIH Threshold Limit Values and Biological Exposure Indices for Chemical Substances and Physical Agents (latest edition).

Sax's Dangerous Properties of Industrial Materials, 9th ed., Lewis, R.J. Sr., (ed.), VNR, New York, New York, (1997).

Product information provided by the commercial vendor(s).

PREPARED BY: Sam Hoskin/bb

REVISION No./Repl. MSDS of: 2/January 27, 1998

MSDS STATUS: Approved.

DATE: June 16, 2000

DISCLAIMER:

MSDS furnished independent of product sale. While every effort has been made to accurately describe this product, some of the data are obtained from sources

beyond our direct supervision. We cannot make any assertions as to its reliability or completeness; therefore, user may rely on it only at user's risk. We have

made no effort to censor or conceal deleterious aspects of this product. Since we cannot anticipate or control the conditions under which this information and

product may be used, we make no guarantee that the precautions we have suggested will be adequate for all individuals and/or situations. It is the obligation of

each user of this product to comply with the requirements of all applicable laws regarding use and disposal of this product. Additional information will be

furnished upon request to assist the user; however, no warranty, either expressed or implied, nor liability of any nature with respect to this product or to the data

herein is made or incurred hereunder.

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